General Safety Information

▲ WARNING

- Before use, check the wheels to make sure that there are no bent or loose spokes dents, scratches or cracks on the rim surface. Do not use the wheel if any of these problems are found
- Do not use in combination with bottom link-type suspension forks. With these types of forks, the clearance between the hub axle and the brake shoes can change due to the operation of the suspension, so that when the brakes are applied, the brake shoes may touch the spokes
- · If the quick release mechanism is not used correctly, the wheel may come off the bicycle and serious injury could result. Read the Service Instructions for the quick release mechanism thoroughly before use.
- · These wheels are designed for riding on paved surfaces. If the wheels are used on unpaved surfaces, the wheels may become bent or damaged, and accidents may
- Check that the wheels are fastened securely before riding the bicycle. If the wheels are loose in any way, they may come off the bicycle and serious injury may result.
- Obtain and read the service instructions carefully prior to installing the parts. Loose. worn, or damaged parts may cause injury to the rider
- We strongly recommend only using genuine Shimano replacement parts.
- Read these Technical Service Instructions carefully, and keep them in a safe place for later reference

A CAUTION

- The tires should be inflated to a suitable pressure before use.
- · Use rim tape which can withstand high pressures, otherwise the tires may suddenly puncture and come off, and severe injury may result.

CAUTION

- The Shimano R55HC (high performance) brake shoes use an aggressive compound designed with an emphasis on maximum performance in wet conditions, however they will cause accelerated rim wear
- Shimano accepts no responsibility for reduced rim life which might occur from using R55HC brake shoes.
- · Use of genuine Shimano spokes and nipples is strongly recommended. If non-Shimano parts are used, the area where the spokes fit into the hub unit may become damaged.
- Before use, check that there are no pieces of metal or other foreign objects sticking to the brake pads. If any such items are present, they may cause damage to the rim when the brakes are applied.
- The nipples have large diameters and are easy to rotate in order to make it easier to increase the spoke tension. However, be careful not to overtighten the nipples when adjusting the spoke tensions. If the nipples are overtightened, damage to the rim may result

(We recommended that you ask authorized bicycle dealers to make the adjustments.)

Note

- · If the wheel becomes stiff and difficult to turn, you should lubricate it with grease.
- Do not apply any oil to the inside of the hub, otherwise the grease will come out.
- The hollow on the other side of the valve from the hole is a guide for indicating the wear of the rim. If this hollow is no longer visible, the rim is at the end of its useful life
- Special spoke wrenches are available as optional accessories We recommend that you ask authorized bicycle dealers to adjust the spoke tensions if there is any initial play in the spokes and after the first 1,000 km of riding.
- Spoke protectors (CP-WH23) are also sold separately. Please ask your bicycle dealer for details
- · For maximum performance we highly recommend Shimano lubricants and maintenance products.
- · Reflectors (manufactured by CATEYE) are also sold separately. Please ask your bicycle dealer for details

Model number	Specification	Color
RR-550-WUWSW	CPSC	White
RR-550-WUASW	AS	Amber
RR-317-WUASW	DIN	Amber

· Parts are not guaranteed against natural wear or deterioration resulting from normal

Technical Service Instructions

SI-4ET0A-001

Note:

WH-7850-C50-CL

Wheel

In order to realize the best performance, we recommend that the following combination be

Applicable tire size		Clincher tire	
		700C (19C - 25C)	
Chain	10-speed	CN-7801, CN-6600	
Cassette sprocket	10-speed	CS-7800, CS-6600	

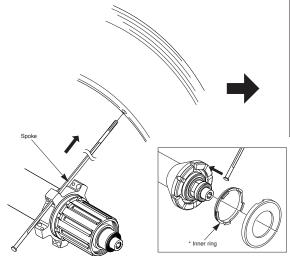
This wheel can be used with 9-gear and 10-gear sprocket sets.

(If using a 10-gear sprocket set other than for a junior bicycle, use the accessory 1-mm spacer.) Refer to the Product Technical Information for details on combination with other parts such as chains

Specifications WH-7850-C50-CL Model number 9 / 10 Speeds Rim size 700C (622 x 15C) Rim width 20.8mm

Replacing the spokes

Hook the spokes through the hub as shown in the illustration to install

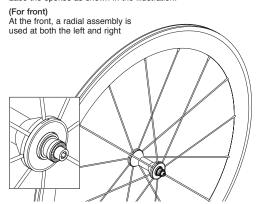


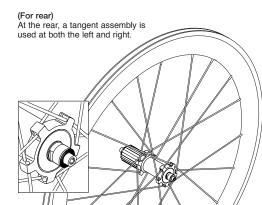
At the front, fit the heads of the spokes securely into the slots in the hub unit, otherwise damage may occur

Install the inner ring so that it is fully set inside the tabs of the hub unit.

Spoke lacing

Lace the spokes as shown in the illustration





For	rear	
	For rear	
Right (sprocket) side	Left side	
1000-1400N (225-315lbf)	600-1000N (135-225lbf)	
	1000-1400N	

^{*}These values should be used as a guide only

Installation of the HG sprockets

For each sprocket, the surface that has the group mark should face outward and be positioned so that the wide parts of the gear projections on each sprocket and the A part (where the groove width is wide) of the freewheel body are aligned

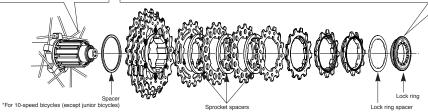


place only



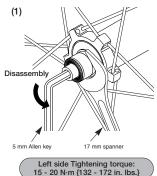
For installation of the HG sprockets, use the special tool (TL-LR15) to tighten the lock ring. To replace the HG sprockets, use the special tool (TL-LR15) and TL-SR21 to remove the lock ring

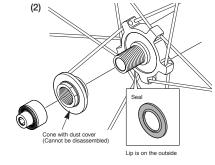


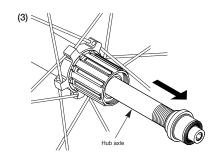


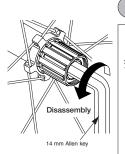
Replacement of the freewheel body

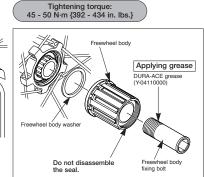
■ First, pull out the hub axle by following the procedure shown in the illustration. The double-lock section at the freewheel side cannot be disassembled











· When removing and installing the seal, do it very carefully so that the seal does not become bent

When reinstalling the seal, make sure that it is facing the right way, and insert it as far as it will go

Do not disassemble the dust-proof cover which is crimped onto the cone.

■ After removing the hub axle, remove the freewheel body fixing bolt (inside the freewheel body), and then replace the freewheel body.

a malfunction.

When replacing the freewheel body, replace the freewheel body fixing bolt at the same time. Be sure to apply grease to the thread of the freewheel body fixing bolt, otherwise looseness or sticking may occur. Do not attempt to disassemble the freewheel body, because it may result in

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